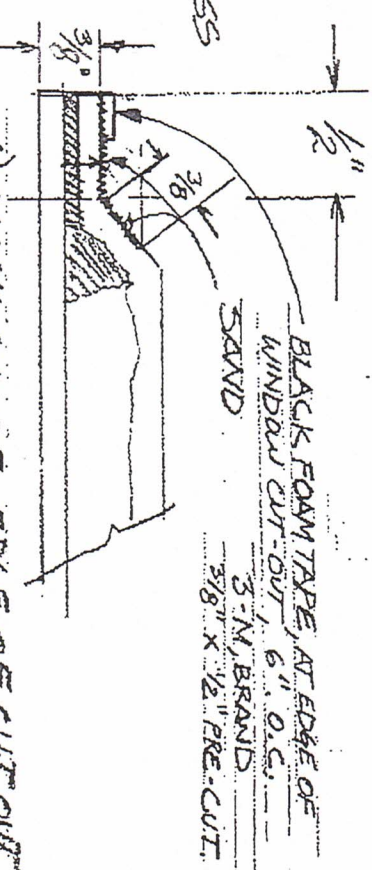
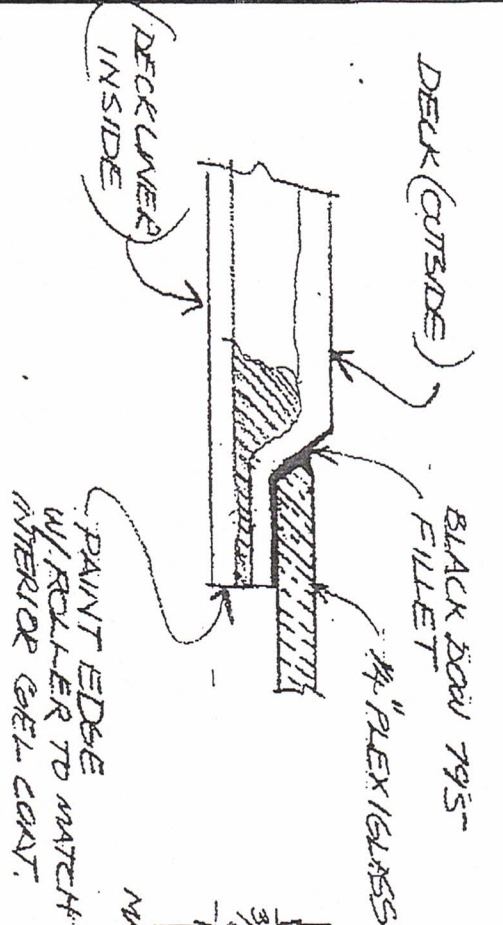
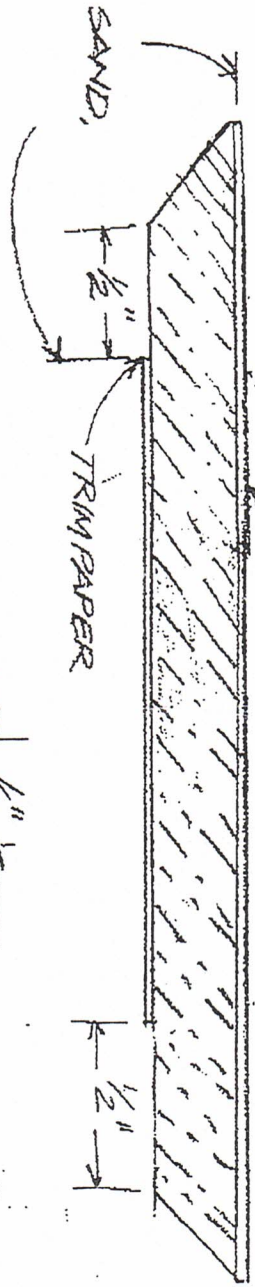


Instructions for Replacing Salon Plexiglass Windows

- a. Remove the window by first cutting around edge then slowly cutting and pulling window away from deck. Working slowly will prevent breaking window.
- b. Scrape or sand away all old silicone-adhesive off the recessed flange in the deck. Finish with 40 or 60 grit sandpaper to allow the new Dow 795 to get good adhesion.
- c. Do a dry run by positioning the new window in place with help or use masking tape and run a pencil line around the perimeter on the brown paper on the inside to mark how far to trim the paper off the contact surface edge.
- d. Peel away paper on edge but maintain paper on rest of inside and outside of window as it will protect the plexiglass from excess adhesive on install.
- e. Cross sand the edge of the plexi with 40 or 60 grit sandpaper. Remove all dust. Apply masking tape to both the inside and outside gel coat surfaces next to where the window will bond.
- f. Apply Dow Corning 795 (in black) to the flanged recess area. Use a putty knife or similar to smooth an even layer of about 3/16".
- g. Press new window into place and use either 25 to 30 lbs of weight on pieces of wood at a 45 degree angle. (Use carpet or heavy cloth to protect window.) Or find wood or plastic "battens" about 3/16" thick and about 2" wide that can be placed against the genoa track and under the handrails. Pull them back like a bow to insert wood blocks (such as "2 x 4" cut-offs) placed between window and batten to put pressure on the window. This is usually about 1/3 of the way in from each end of the window. Adjust location to get an even contour to match the arc of the deck., being careful to not use too much pressure to push out all the 795 adhesive. Allow 36 hours or more for new sealant to set.
- h. Decide whether you prefer to wait until the excess 795 that should come out from both the inside and outside perimeter of the window to be fully cured to cut away with a razor, or to wipe it away with a piece of plastic. While it is still wet. (There is normally some post expansion after removing the bulk of the excess.) Generally it is easier to squeegee away the excess a few times in the first few minutes and hour than waiting two days before trimming.)

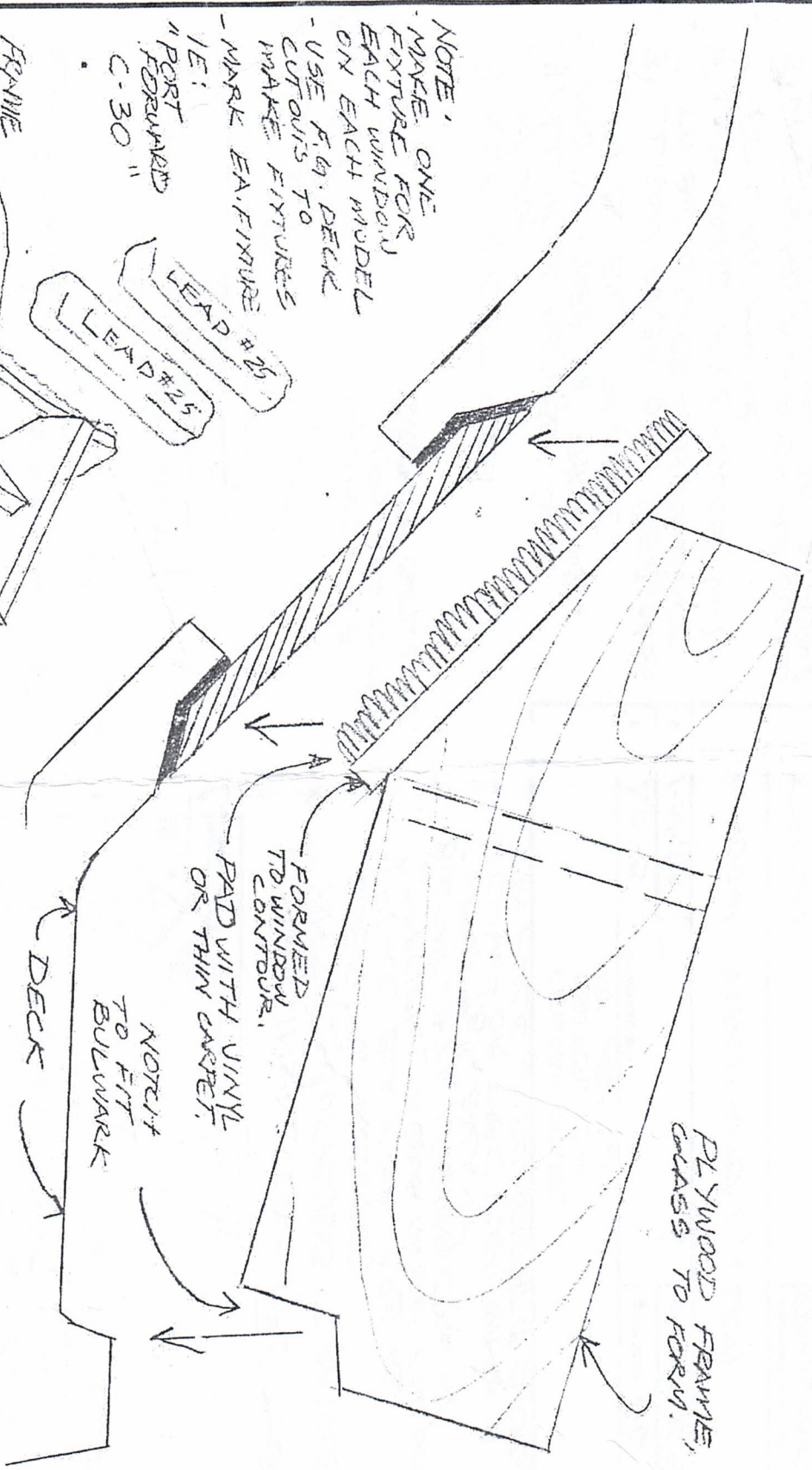
DO NOT REMOVE PAPER COVER UNTIL INSTALLATION IS COMPLETE



- 1) ROUTER CUT HOLE W/ JIG.
- 2) FILL VOIDS BETWEEN DECK AND DK LINER, 3/8" THICK MAY MUST BE EVEN THICKNESS.
- 3) CLEAN AREA OF FIBERGLASS TO BE GLUED WITH SOLVENT.
- 4) WET SAND FIBERGLASS WITH 180 GRIT PAPER
- 5) WET SAND AREA OF PLEXIGLASS TO BE GLUED WITH 180 GRIT PAPER

- 6) MASK INSIDE EDGE OF CUT OUT AND EDGE OF RECESS TO REDUCE CLEAN-UP REQUIRED
- 7) PLACE BLACK SPACERS AS SPECIFIED ABOVE ON EDGE OF CUT-OUT
- 8) COAT DECK OPENING EDGE W/ APPROX 1/8" SEALANT
- 9) CLAMP OR TAPE PLEXI WINDOW IN PLACE UNTIL SEALANT IS CURED.

SCALE: NONE		APPROVED BY:	
DATE: 1-31-83		DRAWN BY: G.D.	
CATALINA YACHTS INC. 21200 VICTORY BLVD. WOODLAND HILLS, CA			
WINDOW INSTALLATION, PLEXI		REVISED: 5.7.96	
TYPICAL		DRAWING NUMBER	
		270-2600516	



NOTE:
 - MAKE ONE FIXTURE FOR EACH WINDOW ON EACH MODEL
 - USE P.G. DECK CUTOUTS TO MAKE FIXTURES
 - MARK EA. FIXTURE
 1E:
 "PORT FORWARD
 C-30"

FRAME FORMS
 HOLDER FOR 2-3
 25 lb lead pgs

SKETCH OF FIXTURE

SCALE: 2		APPROVED BY:	
DATE: 2.14.91		CATALINA YACHTS 21200 VICTORY BLVD. WOODLAND HILLS, CA	
WINDOW GLAZING FIXTURE		DRAWN BY: G.D. REVISED 3.19.91	
CATALINA-CARR, TYPICAL		DRAWING NUMBER 220-24031-2	